

Work Order ID 92478

92478

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Wednesday, October 31, 2012 9:25:03 AM

Item ID: D350-567-113 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Window, Extra Large
 Start Date: 10/31/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/31/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: *MFC* Date: *12-10-31* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-567	Rev D

100 0.00 *15 9-29*
100 DOCUMENT CONTROL
 DC Memo 0.00 *12 11 01*
 Document Control Photocopy bluefile & type labels per PPPD350-567-113 CHG003 *WHLK only*

110 0.00
110 Packaging
 Packaging Memo 0.00
 Packaging Pick Packing Kit
 ENSURE DT 8439 TEMPLATE IS INCLUDED

120 0.00 *15 9-29*
120 QC4- 100% Inspect kits for completeness
 QC Memo 0.00 *12 11 01*
 Quality Control

Check MLT 12-10-31

Ref 11/01

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Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Window, Extra Large

Stop ***NS2***Start Date: 10/31/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/31/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD350-567-113

Location: _____

PPP Rev: _____

RPP 9/1930

12/11/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/12

MK
12-11-01

Picklist Print

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Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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212-12 Receptacles		Purchased	No			110	Each	229.0000	12	12	-		
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Location	Loc Qty	Loc Code
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380	181	
122452	181	122452
ST365	48	
120077	20	
121827	28	

2600-6 Camlock Stud		Purchased	No			110	Each	651.0000	12	12	-		
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Location	Loc Qty	Loc Code
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396	17	
122763	17	
ST365	634	
120077	4	
121287	32	
122441	98	
122973	200	
123150	300	

2600-LW Camloc Retaining Washer		Purchased	No			110	Each	707.0000	12	12	-		
------------------------------------	--	-----------	----	--	--	-----	------	----------	----	----	---	--	--

Location	Loc Qty	Loc Code
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ST365	707	
121524	9	
122317	80	
122452	127	
122973	191	
123150	300	

Picklist Print

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Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

AN526G832R9

Screw

Purchased

No

110

Each

423.0000

21

21

Location

Loc Qty

Loc Code

ST345

389

122814

389

ST346

25

120181

21

121556

4

ST347

9

118983

9

AN960JD8

Washer

D2463

Seal

1x (D2463-0860 as per dwg) CUT TO 86.00"

Purchased

No

110

Each

0.0000

Manufactured

No

110

f

752.6421

Location

Loc Qty

Loc Code

ST403

752.64207

72232

15.38

79478

0.43737

83542

236.8247

90297

500

D3290-041

Replacement Window Assembly

Manufactured

No

110

Each

4.0000

Location

Loc Qty

Loc Code

ST219

4

89112

4

FG-778150-550-ROL

7781 9oz Glass 50"x125yd

2sq yards

Purchased

No

110

sf

1,747.5000

Location

Loc Qty

Loc Code

ST416

1747.5

123239

1747.5

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Shop Packet Print

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Picklist Print

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Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

MS20426AD3-5

Rivet

Purchased

No

110

Each

11,532.000

24

Location

Loc Qty

Loc Code

ST316

11532

4179

390

4444

5046

4533

6096

MS21042L08

Nut

Purchased

No

110

Each

1,189.0000

21

Location

Loc Qty

Loc Code

315

9

122452

9

ST315

500

122814

500

ST317

680

122141

680

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REFERENCE ONLY

DART AEROSPACE LTD.

SND

D350-567

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/2 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781'S GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08